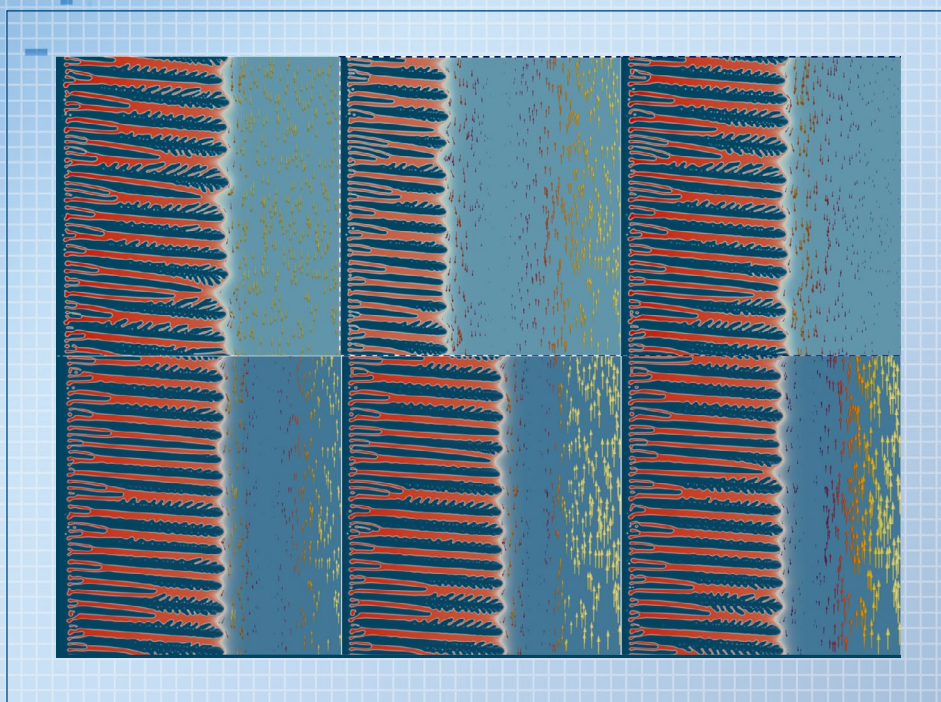


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Effects of natural and forced convections on dendritic growth in thin-walled Al-Cu alloy by counter-gravity casting: A phase-field lattice-Boltzmann study

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